Válvula Termostática Autoactuada M2F



APPLICATIONS

Control valves type M2F are designed for regulating hot water, steam and lubricating oil systems. The double-seated valves are used in installations where the system pressure necessitates a closing force greater than available in the actuator programme for a single-seated valve. The valves are used in conjunction with our temperature or pressure differential regulators for controlling industrial processes, district or central heating plants or marine installations.

DESIGN

The valve components - spindle, seats and cone - are made of stainless steel. The valve body is made of cast iron EN-GJS-400-15 with flanges drilled according to EN 1092-2. The thread for the actuator connection is G1B ISO 228. The valves are double-seated. The leakage rate is less than 0.5% of the full flow (according to VDI/VDE 2174).

FUNCTION

Without the actuator being connected, the valve is held in open position by means of a spring. With pressure on the spindle the valve will close. In connection with our thermostats or electronic actuators, the valves will close at rising temperatures. For cooling circuits the valve can be used in conjunction with a reverse acting electric actuator. Alternatively a reverse acting valve can be used with our self-acting thermostats. The quadratic characteristic will not cease, until the flow has dropped below 4% of the full flow.

TECHNICAL DATA

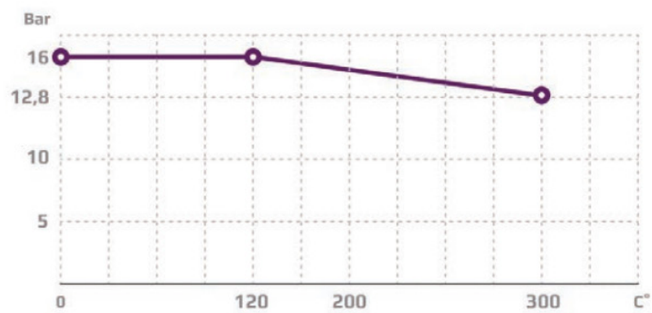
Materials:	
- Valve body	Cast iron EN-GJS-400-15
- Spring	1.4568
- Cone	1.4408, 1.4305
- Gasket	Stainless steel foil and graphite
- Upper seat	AISI 303
- Lower seat	1.4301, 1.4305, 1.4307
- Bolts, nuts	24 CrMo 4/A4
Nominal pressure	PN 16
Seating	Double-seated
Flow characteristic	Quadratic
Leakage rate	≤ 0,5% of Kvs
Regulating capability	Kvs/Kvr > 25
Flanges drilled according to	EN 1092-2 PN 16
Counter flanges	DIN 2633/BS 4504
Adjustable seat interspace	

FEATURES

- Simple design secures reliable controls.
- Location of the pack box in the actuator makes the valve service friendly
- Reliable and secure due to internal parts of stainless steel

PRESSURE/TEMPERATURE DIAGRAM

According to DIN 2401

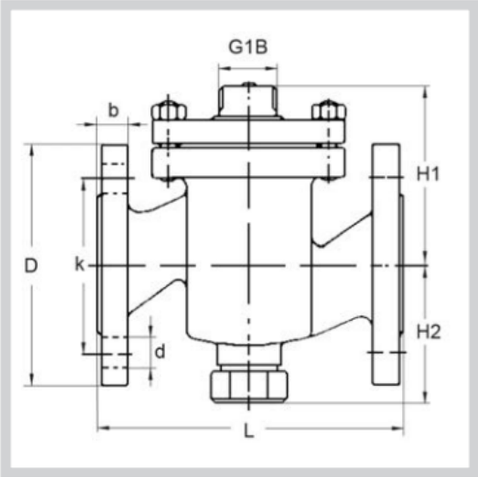


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MOUNTING

The valve can be installed with vertical as well as horizontal spindles. For valve temperatures of max. 170 ºC, the thermostat/ actuator can be fitted below or above the valve. For valve mounted with thermostats in media temperatures above 170 ºC, a cooling unit has to be applied with connection downwards (please refer to data sheet for thermostat accessories). For electric actuators a high temperature adaptor must be used (please refer to datasheets for the electric actuators).

DIMENSION SKETCH



Type	L mm	H1 mm	H2 mm	b mm	D (dia.) mm	k (dia.) mm	d mm dia. (number)
20 M2F	150	85	70	16	105	75	14x(4)
25 M2F	160	95	77	16	115	85	14x(4)
32 M2F	180	105	82	18	140	100	19x(4)
40 M2F	200	110	92	19	150	110	19x(4)
50 M2F	230	125	102	19	165	125	19x(4)
65 M2F	290	135	120	19	185	145	19x(4)
80 M2F	310	145	130	19	200	160	19x(8)

SPECIFICATIONS

Type	Flange connection DN in mm	Opening mm	k_{vs}-value m^3/h	Lifting height mm	Weight kg
20 M2F	20	20	5	6.5	5
25 M2F	25	25	7.5	7	6.5
32 M2F	32	32	12.5	8	9
40 M2F	40	40	20	9	11
50 M2F	50	50	30	10	16
65 M2F	65	65	50	11	21
80 M2F	80	80	80	13	38

Válvula Termostática Autoactuada Termostatos



TECHNICAL DATA

Closing force	400 N, 500 N and 800 N
Capillary length	3m to 21m
Neutral zone	1,5°C - 2,5°C
Temperature range	0 to 160ºC (-30 to 280ºC on request)

For linear valves up to DN150
For heating or cooling valves

APPLICATIONS

The temperature controller, which consists of a thermostat and a valve, is used for controlling the temperature in central heating systems, district heating systems, industrial plants or industrial processes and in marine systems. It can be used for the control of cold or hot water, steam or oil in heating as well as cooling systems.

DESIGN

Thermostat
A thermostat consists of a sensor and a capillary tube, filled with liquid, and an adjusting cylinder. The thermostat type designations and technical data are specified in fig. 2. With temperatures above 170ºC, a cooling unit must be fitted between the valve and the thermostat - see fig. 1. The thermostat is self-acting and works on the principle of liquid expansion, it is sturdy in its design, and works with a large closing force - see fig. 2

Sensor
The following sensor types are available - see fig. 4:
4.1. Rod sensor in copper or stainless steel and spiral sensor in copper with threaded connection according to ISO R7/1.
4.2. Spiral sensor (copper only) with air duct flange.
4.3. Rod/spiral sensor with steel flange DN 50, PN 40 and DN 50, PN 160.
4.4. Sensor without connection. Usually used with capillary pack box for temperature control in tanks.

Capillary Tube
The capillary tube is made of copper, stainless steel, or of PVC-coated copper - see fig. 3, but can also be delivered with a flexible iron tube protection.

Valve
A wide range of valve types for heating as well as cooling systems can be delivered. For quick and accurate valve selection and valve sizing, we advise you to visit our website www.cloriuscontrols.com and select our sizing software Quick Choice 4.

FEATURES

- No external power required.
- For use in hazardous area.
- Simple design secures reliable controls and reduces costly downtime.
- Customizable, User friendly, Plug & Control
- No special tools needed for service
- Low installation cost
- Sturdy and reliable

FUNCTION

The adjusting cylinder of the thermostat is set at the required temperature for the heating medium in ºC or °F. This setting can be fixed, if required. The temperature control is carried out by the thermostatically controlled valve reducing or increasing the flow of the heating (or cooling) medium. The sensor and the capillary tube, which are filled with a liquid, constitute - together with the adjusting cylinder - a closed system. If the temperature of a medium to be heated is above the required level, the temperature of the sensor liquid rises and expands, causing the piston of the thermostat to act upon the valve, reducing the flow of the heating medium.

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FUNCTION

If the temperature of the medium to be heated is below the required level, the temperature of the sensor liquid falls, reducing the volume of the liquid, so that the piston allows the valve to open under its internal spring, thus increasing the flow of the heating medium. The neutral zone of a thermostat is the temperature difference which can occur at the sensor without any movement of the valve spindle. This represents the sensitivity of the control system to temperature changes: V2 = 2.5ºC, V4 = 2ºC and V8 = 1.5ºC. (see fig. 2.)

CHOICE OF TEMPERATURE CONTROL

The selection of the correct temperature controller is determined by the sizing of the valve and thermostat respectively, which may be chosen by using our web-based software "Quick Choice" available on our website.
Fig. 1 indicates whether the temperature of the heating medium necessitates a cooling unit, and how the thermostat is to be mounted in relation to the valve; for a temperature range -30ºC to 170ºC the thermostat may be installed both above and below the valve.
Fig. 2 shows the type designation of the thermostat, its closing force in N and its setting range in ºC.
Fig. 3 shows the choices of length and material for the capillary tubes.
Fig. 4 shows the different types of sensors.
Fig. 5 shows the time coefficients for the sensors. **Fig. 6** shows the choices of sensor materials, etc.
Fig. 7 shows the dimensions and weights of the sensors as well as the weight of adjusting cylinders and the thermostats.

FIG. 1. TEMPERATURE LIMITS

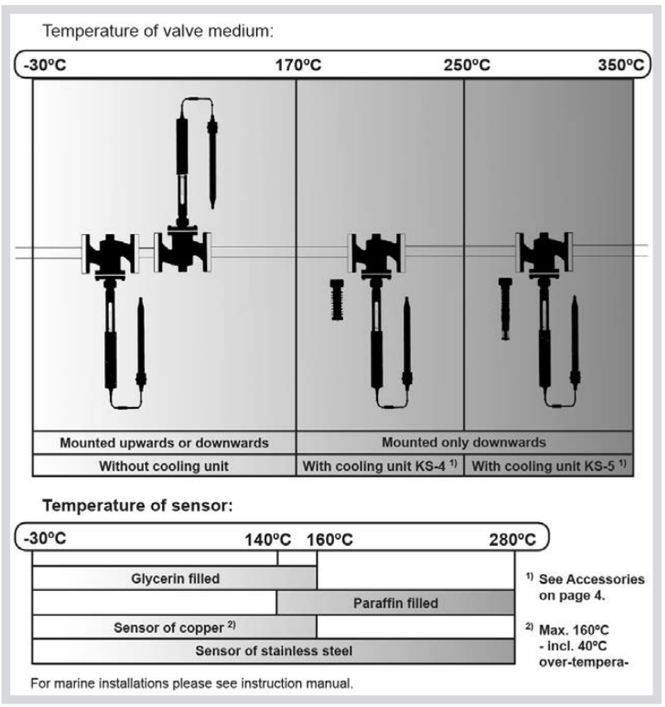


FIG. 2. TEMPERATURE TYPES

Technical Data			Thermostat Types					
			V2.05	V4.03	V4.05	V4.10	V8.09	V8.18
Max. closing force		N	400	500	500	500	800	800
Setting range for standard thermostats 1)		ºC	0-60	0-160	0-120	0-60	0-120	0-60
			30-90		40-160	30-90	40-160	30-90
			60-120			60-120		60-120
Neutral zone		ºC	2.5	2	2	2	1.5.	1.5.
For valves with rated travel up to:		mm	10	21	21	21	21	21
Travel (amplification) in range: mm/ºC	-30 to 160ºC 2)		0.5	0.3	0.5	1	0.9	1.8
	140 to 280ºC 3)		0.7	0.33	0.7	1.33	1.2	2.4

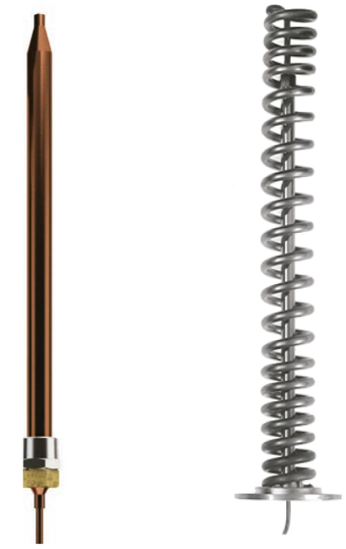
1) Setting ranges from -30 to 280ºC on request. - Excess temp. safety range: 40ºC 2) Glycerine 3) Paraffin

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Rod Sensor

Spiral Sensor



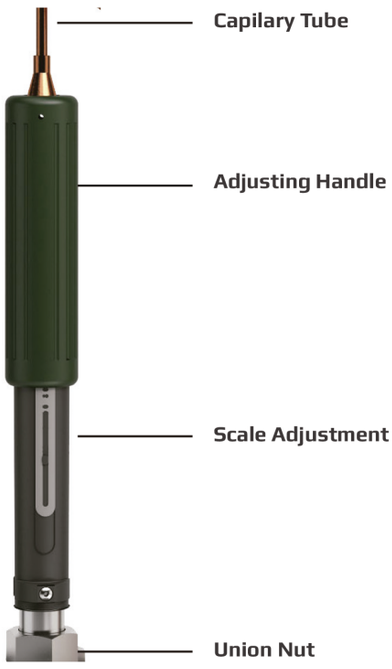


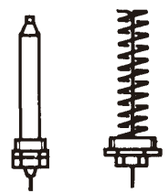
FIG. 3. CAPILLARY TUBES

Choice of capillary tube, length and material, is determined according to the table below, independent of the choice of the thermostat type.

Length	Copper threads	PVC-coated copper	Stainsless steel
3 m	✓	✓	✓
4.5 m			✓
6 m	✓	✓	✓
7.5 m			✓
9 m	✓	✓	✓
10.5 m			✓
12 m	✓	✓	✓
13.5 m			✓
15 m	✓	✓	✓
16.5 m			✓
18 m	✓	✓	✓
19.5 m			✓
21 m	✓	✓	✓

FIG. 4. SENSOR TYPES

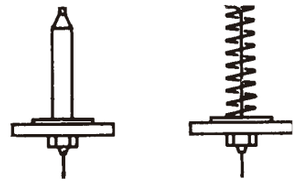
1. Sensors with threaded connection



2. Sensors with air duct flange



3. Sensors with steel flange



4. Sensors without connection (Available with capillary pack box)

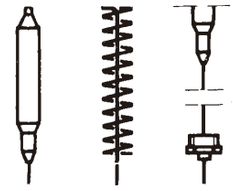
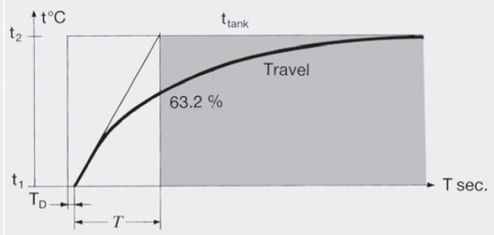


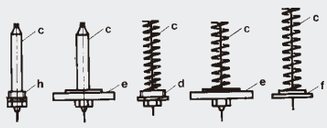
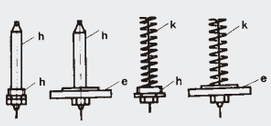
FIG. 5. TIME COEFFICIENT FOR SENSORS

The time coefficients for rod and spiral sensors are measured in water flowing at a velocity of 1 m/sec., for air duct spiral sensors in air at a velocity of 4 m/sec. In the table the time lag T_D and time coefficient T are indicated in sec.



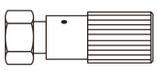
Type	Copper					Acid-resistant stainless steel (mm)				Copper with sensor pocket		
	Rod sensor		Spiral sensor		Spiral sensor for air duct	Rod sensor		Spiral sensor		Rod sensor		Liquid in sensor pocket
	T_D	T	T_D	T	T	TD	T	TD	T	TD	T	
V2.05	10	85	3	20	360	10	85	3	20	20	210	Hot oil
V4.03	6	120	3	20	360	6	90	3	20	20	250	Hot oil
V4.05	6	130	2	20	360	6	100	2	20	20	200	Hot oil
V4.10	8	165	2	20	360	8	150	2	25	25	300	Hot oil
V8.09	8	165	2	30	600	9	220	2	30	25	450	Hot oil
V8.18						9	280	10	65	28*	570*	Hot oil

FIG. 6. SENSOR MATERIAL ETC.

Adjusting Cylinder	Copper sensors				Acid-resistant stainless steel sensors				Capillary tubes
									Copper = c Stainless steel = n
	a	b	c	d	e	f	h	k	n
DIN/EN no.	10088	17440	1787	OM-Metal	17100	1725	17440	17440	17440
Material no.	1.4301	1.4305	2.0090	OM-Metal	1.0134	3.2581	1.4436	1.4435	1.4301

ACCESSORIES

Manual Adjusting Device



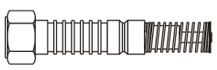
With stuffing box. For tightening and manual operation of the valves, when a thermostat has not been fitted, e.g. during periods of construction etc.

Cooling Unit KS-4



Cooling unit protecting the stuffing box of the thermostat. To be applied at valve temperatures between 170ºC and 250ºC.

Cooling Unit KS-5



Cooling unit with built-in bellows gland. Replaces the stuffing box of thermostat. Must be applied by valve temperatures between 250ºC and 350ºC.

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FIG. 7. DIMENSIONS AND WEIGHTS

The measurements G and H are pipe threads according to ISO R7/1. All other measurements are mm. Weight: Net. c = Copper sensor. s = Acid-resistant stainless steel sensor.		Thermostat / Sensor material											
		Type V2.05		Type V4.03		Type V4.05		Type V4.10		Type V8.09		Type V8.18	
		c	s	c	s	c	s	c	s	c	s	c	s
Adjusting cylinder Weights see below	**A**	305	305	385	385	385	385	385	385	560	560		560
	B	405	406	525	525	525	525	525	525	740	740		740
Sensor with threaded connection Weight incl. G-connection Weight incl. H-connection	**C**	210	190	210	190	390	380	490	515	710	745		800
	D	235	170	235	170	235	250	325	325	425	435		810
	E	22	22	22	22	22	22	28	25	28	25		34
	F	49	49	49	49	49	49	49	49	49	49		49
	G	R¾	R¾	R1	R1	R1	R1	R1	R1	R2	R2		R2
	H	R2	R2	R2	R2	R2	R2	R2	R2	R2	R2		R2
	kg	1.8	1.8	2.4	2.4	2.6	2.6	3.3	3.3	6.3	6.3		7.3
	kg	2.3	2.3	2.9	2.9	3.1	3.1	3.8	3.8	6.3	6.3		7.3
Sensors with air duct flange	**F**	49		49		49		49		49			
	I	430		430		430		430		450			
	L	60		60		60		60		60			
	M	95		95		95		95		95			
	kg	1.8		2.4		2.6		3.3		5.8			

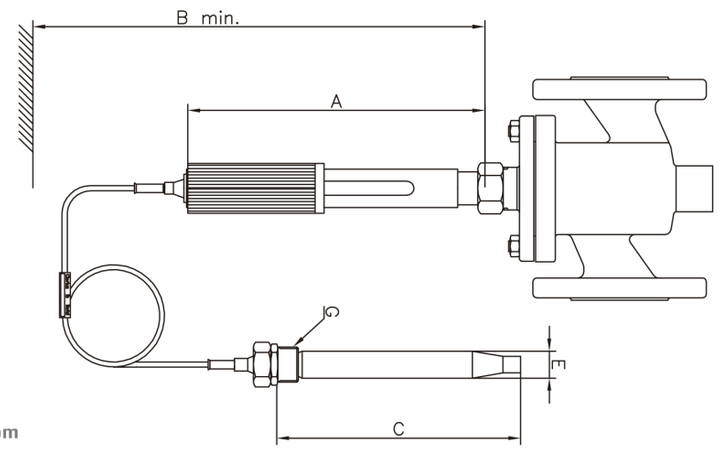
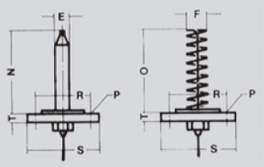
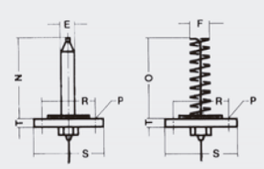
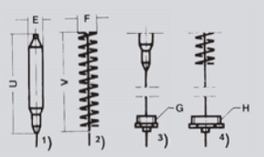


FIG. 7. DIMENSIONS AND WEIGHTS

The measurements G and H are pipe threads according to ISO R7/1. All other measurements are mm.
Weight: Net.
c = Copper sensor.
s = Acid-resistant stainless steel sensor.

		Thermostat / Sensor material											
		Type V2.05		Type V4.03		Type V4.05		Type V4.10		Type V8.09		Type V8.18	
		c	s	c	s	c	s	c	s	c	s	c	s
Sensor with steel flange DN 50, PN 40 	**E**	22	22	22	22	22	22	28	25	28	25		34
	F	49	49	49	49	49	49	49	49	49	49		49
	N	200	180	200	180	380	360	480	505	700	735		790
	O	225	160	225	160	225	240	315	315	415	425		800
	P	4x18	4x18	4x18	4x18	4x18	4x18	4x18	4x18	4x18	4x18		4x18
	R	125	125	125	125	125	125	125	125	125	125		125
	S	165	165	165	165	165	165	165	165	165	165		165
	T	22	22	22	22	22	22	22	22	22	22		22
	kg	5.3	5.3	5.9	5.9	6.1	6.1	6.8	6.8	9.3	9.3		10.3
Sensor with steel flange DN 50, PN 160 	**E**	22	22	22	22	22	22	28	25	28	25		34
	F	49	49	49	49	49	49	49	49	49	49		49
	N	180	160	180	160	360	340	460	485	680	715		770
	O	205	140	205	140	205	220	295	295	395	405		780
	P	4x27	4x27	4x27	4x27	4x27	4x27	4x27	4x27	4x27	4x27		4x27
	R	145	145	145	145	145	145	145	145	145	145		145
	S	195	195	195	195	195	195	195	195	195	195		195
	T	45	45	45	45	45	45	45	45	45	45		45
	kg	11.3	11.3	11.9	11.9	12.1	12.1	12.8	12.8	15.3	15.3		16.3
Sensors without connection Available with capillary pack box in stainless steel (1.4436) 	**E**	22	22	22	22	22	22	28	25	28	25		34
	F	49	49	49	49	49	49	49	49	49	49		49
	G	R1	R1	R1	R1	R1	R1	R1	R1	R2	R2		R2
	H	R2	R2	R2	R2	R2	R2	R2	R2	R2	R2		R2
	U	250	230	250	230	430	410	535	555	750	785		840
	V	290	220	290	220	290	310	375	370	470	490		860
	kg[1)]	1.6	1.6	2.2	2.2	2.3	2.3	3	3	5.5	5.5		6.5
	kg[2)]	1.6	1.6	2.2	2.2	2.4	2.4	3.1	3.1	5.6	5.6		6.6
	kg[3)]	1.8	1.8	2.4	2.4	2.6	2.6	3.3	3.3	6.3	6.3		7.3
	kg[4)]	2.3	2.3	2.9	2.9	3.1	3.1	3.8	3.8	6.3	6.3		7.3

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